

# **CUT-OFF MACHINE**

# **BRILLANT 230**







The Brillant 230 is a wet abrasive cut-off machine with fine dynamic, manual wheel movement into samples up to  $\emptyset$  110 mm.

The spacious cutting chamber allows various clamping variations. The solid aluminium design comes with openings on the right and left hand side for cutting continuous long parts.



#### **FINE DYNAMIC CUT-OFF**

With the manual cutting movement, the cutting force is regulated through a set of gears. The cut is thereby jerk-free and more precise.

#### MANUAL HORIZONTAL MOVEMENT

The manual horizontal movement allows cutting long parts longitudinally and easy positioning of the sample below the cut-off wheel.





# **INNOVATIVE DETAILS**

The sliding front door and the side door with safety interlock allow easy and optimal access to the cutter chamber. Further, the LED cutting chamber illumination is energy-saving. The arbour is protected against wearing by an interchangeable ring.

#### **Z-AXIS**

The manual Z-axis can be adjusted with 0.1 mm precision for parallel cuts.

**BRILLANT 230** 





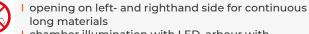


#### **BASIC MODULE**

#### **Brillant 230**



- I precise manual vertical movement with agle adjustable lever
- I table adjustable in x-direction
- I sliding door and side door with door interlock
- I T-slot table, stainless steel



- I chamber illumination with LED, arbour with protector
- | Easy-nut for easy change of cut-off wheel
- I solid aluminium design, powder coated

Order No.: M1820000

# **EQUIPMENT**

#### **POWER SUPPLY**

Equipment 1	Equipment 2	Equipment 3
400 V/50 Hz (3Ph/N/PE)	480 V/60 Hz (3Ph/PE)	220 V/60 Hz (3Ph/PE)
Order No.: A1820015	Order No.: A1820016	Order No.: A1820017

#### WHEEL GUARD

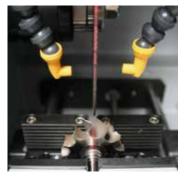
Equipment 1		Equipment 2	
Cut-off wheel	Ø 254/10"	Cut-off wheel	Ø 305/12"
Max. cutting capacity	Ø 85 mm	Max. cutting capacity	Ø 110 mm
Order No.: A1820013		Order No.: A1820014	



Manuelle Z-Achse

# **TABLE DRIVE**

Equipment 1	Equipment 3
without (without X-axis, without Z-axis)	Z-axis manual (without X-axis)
Order No.: A1820028	Order No.: A1820030
Equipment 2	Equipment 4
X-axis manual (without Z-axis)	X-axis manual/ Z-axis manual
Order No.: A1820029	Order No.: A1820031



#### **OPTION**

### LASER ALIGNMENT AID

- I laser line to visualize the cutting line
- I laser class 1

Order No.: A1820027



# **ACCESSORIES**



#### RECIRCULATION COOLING SYSTEM



- I 2-chamber-pvccompartment 45 ltr.I inlet sieve and
- I inlet sieve and filter bag
- I mobile with insertion mechanism for System Lab cabinets



- I incl. connection set
- I controlled by cut-off machine
- I mobile

WxHxD	366 x 540 (640) x 610 mm	WxHxD	366 x 550 x 600 mm
400 V/50 Hz (3F	Ph/PE)	400 V/50 Hz (3	Ph/PE)
Order No.: A580	00484	Order No.: A58	300487
480 V/60 Hz (3F	Ph/PE)	480 V/60 Hz (3	Ph/PE)
Order No.: A580	00485	Order No.: A58	300488
220 V/60 Hz (3P	h/PE)	220 V/60 Hz (3	Ph/PE)
Order No.: A580	00486	Order No.: A58	300489

#### **BELT FILTER SYSTEM 130**

I incl. filter roll



) Itr.

Filter capacity 30 ltr./min (referring

emulsion)

Pump 15 ltr./min

WxHxD 607 x 632 x 1308 mm

Weight ~ 90 kg

400 V/50 Hz (3Ph/PE)

Order No.: A6501009 480 V/60 Hz (3Ph/PE)

Order No.: A6501011 220 V/60 Hz (3Ph/PE)

Order No.: A6501010

# **CENTRIFUGAL SEPARATOR**



- I to remove coolant mist I increases quality of
- illumination
  I exhauster power 180 or
  215 m³/h depends on
  power supply

400 V/50 Hz (3Ph/PE)

Order No.: Z1820009 480 V/60 Hz (3Ph/PE) Order No.: Z1820012

220 V/60 Hz (3Ph/PE)
Order No.: Z1820011

# **BASIC SET BRILLANT 230**

Order No.: Z1820005

#### **CONNECTION SET 230/250**

I for belt filter system please order connection set

Order No.: Z6501004







Clamping example

SPECIFICATIONS		
Max. cutting capacity	1	Ø 85 mm (Ø 254 mm cut-off wheel) Ø 110 mm (Ø 305 mm cut-off wheel)
Cut-off wheel	1 2	Ø 254 mm/10" Ø 305 mm/12"
Arbour size		Ø 32 mm
Vertical movement		125 mm
Table WxD	1	380 x 250 mm (without Z-axis) 300 x 250 mm (with Z-axis)
T-slot		12 mm

Speed	2750 rpm
Motor cut-off wheel	4 kW, S1-mode
Connected load	6 kVA
Power supply	400 V/50 Hz (3Ph/N/PE) 480 V/60 Hz (3Ph/PE) 220 V/60 Hz (3Ph/PE)
WxHxD	~ 830 x 640 x 670 mm
Weight	~ 130 kg

