





Opress 50-2 Opress 50-4

A WORLDWIDE FIRST

MODULAR HOT MOUNTING PRESS WITH ONE-HAND SLIDING CLOSURE



Highlights Qpress 50 (Opal X-Press)

- I High modularity to meet specific customer needs
- | Dust Guard:
- Removes fine dust to improve safety
- I Innovative design of heating/cooling unit guarantees precise and energy-efficient mounting process
- I Basic unit supports all additional pressing units
- I Pre-heat function reduces cycle time
- I Adjustable cooling power and a choice of cooling modes reduce water consumption

MIA

MILL

MTA

COMBINED & FAST OPERATION

Qpress 50 (OPAL X-PRESS) – MODULAR HOT MOUNTING PRESS

The Qpress 50 (Opal X-Press) is a modular hot mounting press for quick mounting of a variety of materialographic samples. It is possible to simultaneously use up to four different mounting methods and shape diameters. This modularity of the Qpress 50 allows for optimum configuration of the machine for specific customer requirements.

The Qpress 50 is available in two different basic units: **Qpress 50-2** and **Qpress 50-4**. These basic units include one pressing unit. The Qpress 50-2 can be extended with one mounting unit and the Qpress 50-4 even with up to 3 additional mounting units. These mounting units can be operated independently and simultaneously.

A wide range of mould diameters is available from 25.2 mm, 30 mm, 1 ½" (~32 mm), 1 ½" (~38 mm), 40 mm and 50 mm - each diameter with or without chamfer. The sliding closure allows easy one-hand operation. The Dust-Guard (only in combination with the optional vacuum cleaner) removes the fine dust that emerges when filling the cylinder, thus ensuring high occupational health and safety conditions. The user interface consisting of a large 7" touch screen offers high operating comfort. The intuitive smart phone inspired control software provides pre-installed mounting methods for QATM consumables and offers the storage of more than 200 user-defined mounting methods. Different user accounts with different access rights can be created to set operator limits, if necessary.

The multi-functional button displays the selected mounting unit, facilitates the operation of the whole unit and indicates the operation state of the pressing unit by different colours (white = switched on; green = ready to mount; red = heating; blue = cooling).



Benefits Opress 50 (Opal X-Press)

- 1 7" touch screen user interface with intuitive QATM user software
- I Sliding closure with comfortable one-hand operation
- I Dust Guard removes fine dust to improve safety
- I Fast mounting
- I High modularity for both simultaneous and independently controlled mounting
- I User account management with different access rights
- I Pre-installed preparation methods and consumables
- I Powder coated steel housing

FOR UP TO 4 MOUNTS SIMULTANEOUSLY

EXCELLENT MODULARITY TO MEET YOUR SPECIFIC NEEDS

Qpress 50-2 (OPAL X-PRESS 2) - FOR MEDIUM QUANTITY OF MOUNTS

The Qpress 50-2 is the perfect choice for small and medium quantities of mounts. The basic unit includes one pressing unit and can be extended with one additional mounting unit at any time. This unit is operated independently and simultaneously. It may be placed on the left or on the right side of the basic unit.

ADDITIONAL PRESSING UNIT QP 50 Qpress 50-2 BASIC UNIT

Qpress 50-4 (OPAL X-PRESS 4) - FOR LARGE QUANTITY OF MOUNTS

With the Qpress 50-4 any kind of sample quantity can be handled comfortably. Up to 4 mounts can be done simultaneously and independently from each other. The basic unit includes one pressing unit and is extendable by 1, 2 or 3 additional mounting units. The diameter of the mount of each pressing unit is chosen individually by 25.2 mm, 30 mm, 1 1/4" (~32 mm), 11/2" (~38 mm), 40 mm and 50 mm each diameter with or without chamfer. The additional units can be placed on both sides of the basic unit.





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CLEAR, ROBUST DESIGN MADE IN GERMANY

SUPERIORITY IN DETAIL



Dust Guard

- Vacuums fine dust of mounting material
- I Integrated in design of sliding closure

Pre-heat Function

- I Pre-heating of mould
- I Reduces cycle time
- I Pre-heat temperature can be set manually

Control Interface

- I 7" color touch screen
- I Intuitive control software
- I Pre-installed preparation methods for QATM consumables
- | Smart control modularity
- I Assistance function for easy use of the additional pressing units

Software - Intuitive, easy to use, and simply clever

- I Up to 200 user-defined preparation methods storable
- I Pre-installed mounting recipes and consumables
- I Assistance function for easy use of the additional pressing units

User account management:

- I Administrator account
- I Creating preparation methods
- I Operator account
- I Limited access

Maintenance:

- I Pre-defined maintenance tasks
- I User-defined maintenance intervals
- I User defined maintenance tasks

				07:54
1	0°C 08m:00s	220bar	*	0s / 0s 00m:30s
2	0°C 08m:00s	220bar	*	80 % 02m:00s
3	190°C 08m:00s	100bar	*	80 % 04m:00s
4	190°C 08m:00s	‡ 100bar	*	80 % 04m:00s
				12m:00s

Status overview of fully equipped Qpress 50

Qpress 50 (OPAL X-PRESS) AT A GLANCE



MODEL

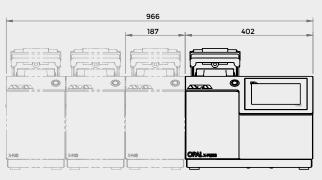
Application	Hot Mounting of samples	
Fields of application	High throughput applications, process control, research and development, failure analysis	

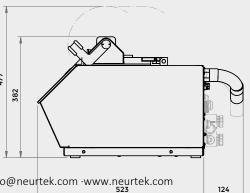
PERFORMANCE DATA

Mould assembly	Ø 25.2 - 50 mm (6 different sizes)	
Closure system	slide closure	
Thermostat range	20 - 200°C	
Heating time	adjustable	
Cooling time	adjustable	
Max. pressure in mould assembly depending on mould assembly's size	250 - 350 bar	

TECHNICAL DATA BASIC UNIT PRESSING UNIT

More information on	www.qatm.com/qpress-50		
Weight (depending on equipment)	~ 50 kg	~ 42 kg	
WxHxD	402 x 382 x 563 mm	187 x 382 x 449 mm	
Power supply	230 V/50 Hz or 110 V/60 Hz	230 V/50 Hz or 110 V/60 Hz	
Heating power	1200 W	1200 W	
Connection power	1.6 kVA	1.5 kVA	





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Additional information



I Vacuum cleaner - the heart of the Dust Guard



| Modularity in diameter size and units



- I 1. USB connector for data transfer
- 2. Network plug, e.g. for remote service
- 3. Plug-in for vacuum cleaner





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