



Contact-free cleanliness inspection of part surfaces by fluorescence measurement



New generation



Cleanliness inspection — Layer thickness monitoring

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SITA CleanoSpector

Overview

MOBILE USE

- Robust measuring device for flexible application at the process and in the laboratory
- Intuitive operation and fast measuring at the push of a button
- Additional sensor trigger button for optimal handling
- Direct measurement with spacer or contact-free using stand and target pointer
- Individual measurement profiles for repeated measuring tasks
- Limit value monitorina with extended statistical characteristic values

VERSATILE MEASURING MODES

- FluoLevel Manual point measurement of the fluorescence intensity in RFU
- FluoStep Step-by-step sequence with automatic and fast point sampling
- FluoScan Fast scan with 10 measurements per second
- User-defined output of measured values in % cleanliness or layer thickness



SITA CleanoSpecto

FluoLevel (Ø)



product video

BENEFITS

- Fast and regular parts inspection for stable product quality
- Design, benchmarking and optimisation of cleaning processes
- Documented quality assurance with test protocols and measurement reports
- Comparability of measured values from the mobile measuring device to the processintegrated inline solution SITA clean line CI

ACCESSORIES

- Spacers for a wide range of part geometries
- Calibration standards for testing and adjustment
- Comprehensive cleaning set and protective covers
- Part or batch allocation via barcodes or DMCs. by connecting code scanners
- For contactless measurement, fine adjustment of distande and holding of parts to enable easy handlina

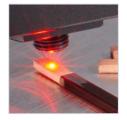


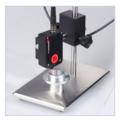
Cleanliness inspection of part surfaces

Applications



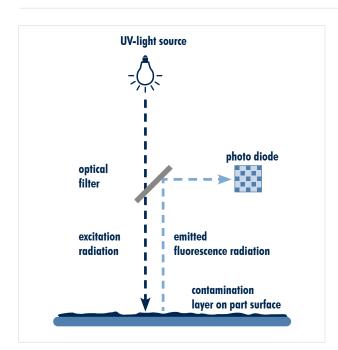






- Cleanliness inspection of metal parts after machining
- Inspection of functional surfaces after selective cleaning (laser cleaning, ultra-fine plasma cleaning, CO2 snow blasting and others)
- Inspection for residues of release agent on aluminium die-cast parts prior to adhesive bonding
- Detecting residual agents and encapsulation material on bond pads before bonding
- Surface inspection on electrical contacts after stripping of isolation material
- Monitoring the cleanliness of metal parts before laser welding
- Inspection for filmic contamination on parts in medical- or vacuum technlogy
- Inspection for sufficient layer thickness when applying corrosion protection oils or when applying a primer prior to adhesive bonding

Measuring principle fluorescence



The measuring method uses the characteristic of organic substances to fluoresce. UV light is focused onto the surface. The contamination fluoresces. The intensity of the fluorescence increases with the layer thickness of the contamination. The intensity is measured in RFU (Relative Fluorescence Unit) in relation to SITA fluorescence standards.

The lower the measured value in RFU, the cleaner the surface.

SITA CleanoSpector



Technical data

Measurand fluorescence intensity

Measuring range 0...2,000 RFU (Relative Fluorescence Unit)

Max. deviation 0.5 % of measuring range

Resolution 0.1 RFU

Sensor optics

Excitation 365 nm, max. 150 mW

Detection* 460 nm Measuring point* D = 1 mmMeasurina distance* 4.7 mm

* standard values

Output cleanliness

Measuring range 0...100 % 0.1 % Resolution

Output layer thickness

user-defined Measuring range

Power supply

Li-lon battery 3.6 V / 1,950 mAh

min. 8 h operating time

Mains adapter / USB 100...240 / 5V 2.5 W max. Power consumption

General data

> 1,000 Measuring profiles

Number of sample points max. 250 per measurement > 1.5 mio measuring values Memory User level Administrator, Operator USB data transfer and device control

Display LCD, illuminated Dimensions Device: 129x82x48 mm Sensor head: 95x50x30 mm (HxWxD)

530 a Weight (device)

Monitoring the measuring equipment

Regular checking and adjustment with SITA working standards by the user as well as service and factory calibration by the manufacturer

Windows-Software SITA **SurfaceLog**

- Simple generation, administration and import or export of measuring profiles
- Control of measurements via PC
- Link guided measurements to drawings/images of parts or to test points
- Detailed data visualisation, data filtering, statistical evaluations as well as graphical display with point diagrams and box plots
- Convenient report function for documenting measurement results
- Database-compatible Excel and Q-DAS export
- Supported device testing and adjustment as well as device firmware updates
- Additional user-friendly functions such as extended comment function, various language localisations and management of user levels

Contact

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